# **DATA SHEET**



# F1 ROOFING TOPCOAT

# **Advantages**

- Great cost/performances ratio
- Satin aspect
- Available in many colours
- Anti-bubbles included
- Easy to use
- Easy to sand
- Low styrene content
- Good covering power

#### **Technical Specifications**

Ref.	GCTC-522
Spray	
Brush	X
Static viscosity(cps)	17000 - 25000
Density	1.25
Thixotropy	2,5-4
Gel time (minutes)*	10-20

## **Application**

This product must be used at workshop temperature between 15 and 30 °C

#### Mix before using.

No dilution is requested, only add the catalyst.

Catalyze: between 1 and 2.0% of MEKP 50, according to the requested thickness and production cycle. It is possible to use low reactivity catalysts.

For spraying we advise a nozzle of 18 to 31 with a 40 to 60 degree max spray angle.

It is recommended to cross passes at more than 50 centimetres from the mold.

We recommend applying a thickness of minimum 500 microns.

Possible to apply up to 800 microns in several passes.

Do respect security procedures.

Please contact us for further information.

## **Storage Conditions:**

Product should be kept away from direct sunshine and at temperature below 20  $^{\circ}$ C. Under these conditions, the product will keep its properties 4 months from receiving date.

The information contained in this technical data sheet reflects our current knowledge. It aims at providing information about the application possibilities.

As we cannot control the applications' condition, we cannot be held responsible beyond the providing of material in accordance without specifications

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